

ABSTRACT OF THE DISCLOSURE

A method for making a foam sheet having ventilation holes includes the steps of: (a) preparing first and second molds, each including lower and upper mold parts
5 separably closed to each other so as to define first and second mold cavities for the first and second molds, respectively, and providing the second mold with a plurality of pins extending into the second mold cavity, the second mold cavity being larger than the first mold
10 cavity; (b) placing a foamable blank into the first mold cavity; (c) foaming the blank in the first mold cavity; (d) placing the blank foamed in step (c) into the second mold cavity, and piercing the blank through the use of the pins; and (e) foaming the blank to form a foam
15 product within the second mold cavity while being pierced by the pins.